



### Mountz TBX Preset Break-Over Wrench

# SAFEGUARDING AGAINST FASTENING FAILURES

- Torque limiting wrench improves control of the tightening process
- Reduces the risk of both over and under-tightening
- Break-over mechanism provides a visual indicator of achieving torque setting
- Interchangeable end fitting design—selectable head types and sizes
- Calibration life 4x ISO standards
- Unmatched quality you can count on



# **DRILCO**





## Reliable break-over technology in the palm of your hand

#### QUALITY TORQUE WRENCH DELIVERS CONFIDENCE AT EVERY TURN

Engineered and assembled in Silicon Valley, the Mountz TBX line of precision preset break-over wrenches ensures consistent process and quality control. The wrench's repeatability, traceability, and precision safeguards against fastening failures.

When under- or over-torquing puts your products at risk, Mountz break-over wrenches help support your quality control process by empowering an operator to prevent assembly errors. Designed to tighten various types of fasteners accurately, the break-over wrench informs the operator when the proper torque is reached by deflecting at the pivot point near the tool's end. The unique break-over mechanism gives an operator ample time to react once the target torque is achieved and stop applying additional force to the fastener. Our break-over technology increases the consistency of torque delivered and joint reliability.

Execute fastening tasks with precision and repeatability

Mountz TBX tools stay in calibration 4X longer than the most stringent industry standard (ISO 6789). The torque limiting wrench is engineered with a breakover mechanism that

enables manufacturers to achieve and maintain process reliability. You can give Mountz TBX wrenches to any operator and have the confidence that he/she will deliver the correct torque, time after time.





## Preset break-over torque wrench improves productivity

Modern, effective preset torque wrenches improve productivity by consistently applying the correct torque value to each fastener. Preset break-over wrenches are ideal for fastening applications where operators repeatedly assemble parts at the same torque setting. A preset wrench is similar to setting an alarm clock to signal the achievement of a selected time. The wrench is pre-set to the application's required torque value. The tool breaks over, providing a visual indicator once torque is achieved.

A preset wrench doesn't have an external torque adjustment scale. These tools have an internal torque adjustment mechanism for setting the torque value and preset using a hex key and a torque analyzer. The locking mechanism prevents accidental torque setting changes. Once the tool is set, the wrench's end cap is sealed with a calibration sticker and ready to be used. However, if the preset torque value needs to be changed for a new fastening application, the flexible tool can easily be adjusted to a new preset torque value.



# **DRILCO**



## PRODUCT OVERVIEW

FEATURE	WHAT IS IT?	ADVANTAGE	END USER BENEFIT
Cycles Before Calibration	ISO 6789-1:2017 calls for maximum of 5,000 torque applications	<ul> <li>Exceeds standards</li> <li>Mountz 4x ISO standards: 20,000 cycles before re-calibration</li> </ul>	<ul> <li>Longer time on the production line</li> <li>Reduces calibration budget and down time</li> </ul>
Break-Over Technology	<ul> <li>Limits the amount of torque applied</li> <li>Break-over mechanism deflects at a pivot point near the tool's end fitting</li> </ul>	<ul> <li>Prevent fastening errors</li> <li>Tool's built-in hinge provides a visual indicator of achieving the torque setting</li> </ul>	<ul> <li>Precision and repeatability</li> <li>Mitigate under- or over- torquing events</li> <li>Boost project ROI</li> </ul>
Locking Mechanism	Internal mechanism prevents accidental torque setting changes	<ul> <li>Avoids torque setting drift</li> <li>Prevents incidental adjustments</li> <li>Accurate and repeatable torque setting</li> </ul>	<ul> <li>Ensures fastening precision and accuracy</li> <li>Reliable process control</li> <li>Longer period before re-calibration</li> </ul>
Preset Tool	<ul> <li>Internal torque adjustment mechanism</li> <li>Non-graduated setting torque tool</li> </ul>	<ul> <li>Tool is set to a designated torque value</li> <li>Correct torque value is consistently applied</li> </ul>	<ul><li>Enhance process reliability</li><li>Improve production quality</li><li>Increase productivity</li><li>Reduce scrap rates</li></ul>
Metal End Cap	Anodized aluminum end cap for all models	Durable and doesn't strip out like plastic	<ul> <li>Improve operator's efficiency</li> <li>Reduce discomfort, fatigue, and risk of injury</li> </ul>
Ergonomics	Ergonomic handle	Cushion, non-slip grip	<ul> <li>Improve operator's efficiency</li> <li>Reduce discomfort, fatigue, and risk of injury</li> </ul>
Interchangeable Heads	The end fitting of the wrench allows different head types and sizes to be exchanged and attached	<ul> <li>Compatible for various applications from open end spanner, box end, flare end, hex key, or a ratchet head with a single wrench.</li> </ul>	<ul> <li>Configure the head type and size per fastening application</li> <li>Flexibility to replace and change</li> <li>Custom design heads available upon request</li> <li>Enables the tool to fit in restricted space applications</li> </ul>





# MOUNTZ TBX PRESET BREAK-OVER WRENCHES

MODEL IT		TORQUE	E RANGES	DRIVE SIZE	LENGTH	WEIGHT	BREAK
	ITEM NO.	AMERICAN	S.I.				
TBX-12	076815	21.2–106.2 lbf.in	2.4–12 N.m	Type A	6"	0.8 lbs	20° or 90°
TBX-12 ESD	076818	21.2–106.2 lbf.in	2.4–12 N.m	Type A	6"	0.8 lbs	20° or 90°
TBX-25	076816	44.3–221.3 lbf.in	5-25 N.m	Туре В	10.4"	1.6 lbs	20°
TBX-25 ESD	076819	44.3–221.3 lbf.in	5–25 N.m	Type B	10.4"	1.6 lbs	20°

Designed and manufactured to meet or exceed the accuracy and repeatability requirements of ISO 6789: 2017 (+/- 4% of setting).

Tamper-proof internal adjustment. No external adjustment scale—must be preset using a torque analyzer.



### Interchangeable heads for TBX-12 model type A end fitting



OPEN END HEADS				
AMERICAN		METRIC		
SIZE	ITEM NO.	SIZE	ITEM NO.	
3/16"	068605	6 mm	068615	
1/4"	068606	7 mm	068616	
5/16"	068607	8 mm	068617	
3/8"	068608	9 mm	068618	
7/16"	068609	10 mm	068619	
1/2"	068610	11 mm	068620	
9/16"	068611	12 mm	068621	
5/8"	068612	13 mm	068622	
11/16"	068613	14 mm	068623	
3/4"	068614	15 mm	068624	



BOX END HEADS				
AMER	AMERICAN		TRIC	
SIZE	ITEM NO.	SIZE	ITEM NO.	
7/32"	068625	7 mm	068631	
1/4"	068626	8 mm	068632	
5/16"	068627	9 mm	068633	
3/8"	068628	10 mm	068634	
7/16"	068629	11 mm	068635	
1/2"	068630	12 mm	068636	
_	-	13 mm	068637	



HEX KEY HEADS				
AMER	AMERICAN		RIC	
SIZE	ITEM NO.	SIZE	ITEM NO.	
1/16"	068639	1.5 mm	068648	
5/64"	068640	2 mm	068649	
3/32"	068641	2.5 mm	068651	
7/64"	068642	3 mm	068652	
1/8"	068643	4 mm	068653	
9/64"	068644	5 mm	068654	
5/32"	068645	-	-	
3/16"	068646	-	-	
1/4"	068647	-	-	



FIXED SQUARE DRIVE HEADS		
AMERICAN		
SIZE	ITEM NO.	
1/4" Sq. Dr.	068655	
3/8" Sq. Dr.	068656	



RATCHET HEAD		
AMERICAN		
SIZE ITEM NO.		
068599		



BOX RATCHET HEAD		
AMERICAN		
SIZE ITEM NO.		
1/4" Box End	068598	



BLANK END HEAD		
SIZE	ITEM NO.	
Blank End	068603	



### Interchangeable heads for TBX-25 model type B end fitting



OPEN END HEADS				
AMER	AMERICAN		TRIC	
SIZE	ITEM NO.	SIZE	ITEM NO.	
1/4"	068657	7 mm	068673	
5/16"	068658	8 mm	068674	
3/8"	068659	9 mm	068675	
7/16"	068660	10 mm	068676	
1/2"	068661	11 mm	068677	
9/16"	068662	12 mm	068678	
5/8"	068663	13 mm	068679	
11/16"	068664	14 mm	068680	
3/4"	068665	17 mm	068681	
13/16"	068666	19 mm	068682	
7/8"	068667	22 mm	068683	
15/16"	068668	-	-	
7"	068669	-	-	
1 1/16"	068670	-	-	
1 1/8"	068671	-	-	
1 1/4"	068672	-	-	



BOX END HEADS				
AMERICAN		METRIC		
SIZE	ITEM NO.	SIZE	ITEM NO.	
1/4"	068684	9 mm	068694	
5/16"	068685	13 mm	068695	
3/8"	068686	17 mm	068696	
7/16"	068687	18 mm	068697	
1/2"	068688	-	-	
9/16"	068689	-	-	
5/8"	068690	-	-	
3/4"	068691	-	-	
7/8"	068692	-	-	
15/16"	068693	-	-	







BLANK END HEAD			
SIZE ITEM NO.			
Blank End	068604		











mountztorque.com

#### ABOUT MOUNTZ

Mountz, The Torque Tool Specialists®, has been a leader in the torque tool industry for more than 55 years. Engineered in the Silicon Valley and serving the globe, Mountz focuses on delivering high-quality torque products, services, and solutions to ensure customers can always proceed with confidence. We are committed to forging a safer world through precision and accuracy, and by innovating every day.

## SILICON VALLEY HEADQUARTERS AND SERVICE CENTER

1080 N. 11th St., San Jose, CA 95112 408-292-2214 / M-F 6am-5pm PST

## ALABAMA DISTRIBUTION AND SERVICE CENTER

19051 Underwood Road, Foley, AL 36535

#### INTERNATIONAL

For inquiries outside of the USA, Canada, and Mexico, please contact: international@mountztorque.com Phone: +44 1428 741756